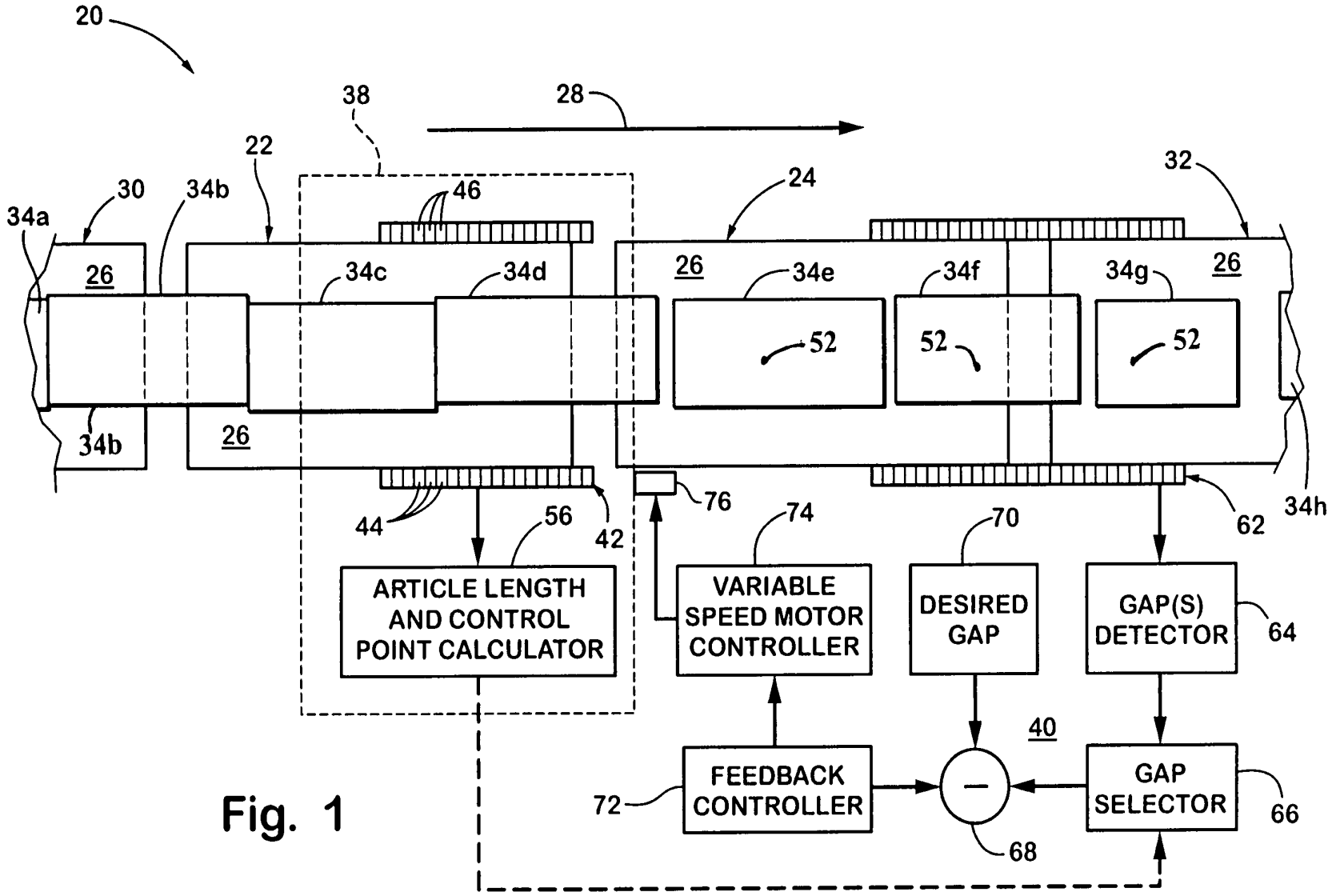
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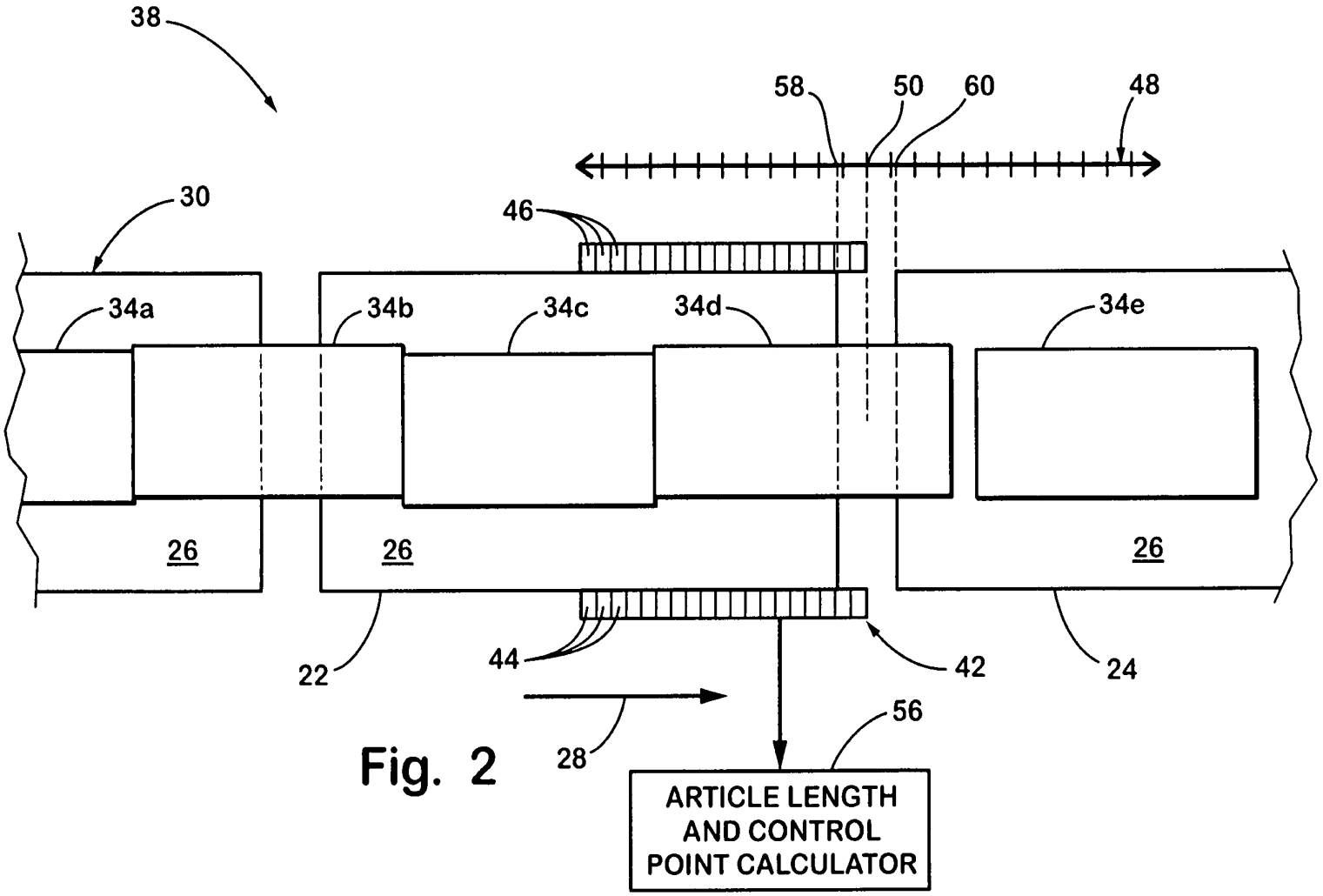
ARTICLE LENGTH AND CONTROL POINT CALCULATOR
VARIABLE SPEED MOTOR CONTROLLER
DESIRED GAP
GAP(S) DETECTOR
64
40
FEEDBACK CONTROLLER
72
GAP SELECTOR
66
68

Fig. 1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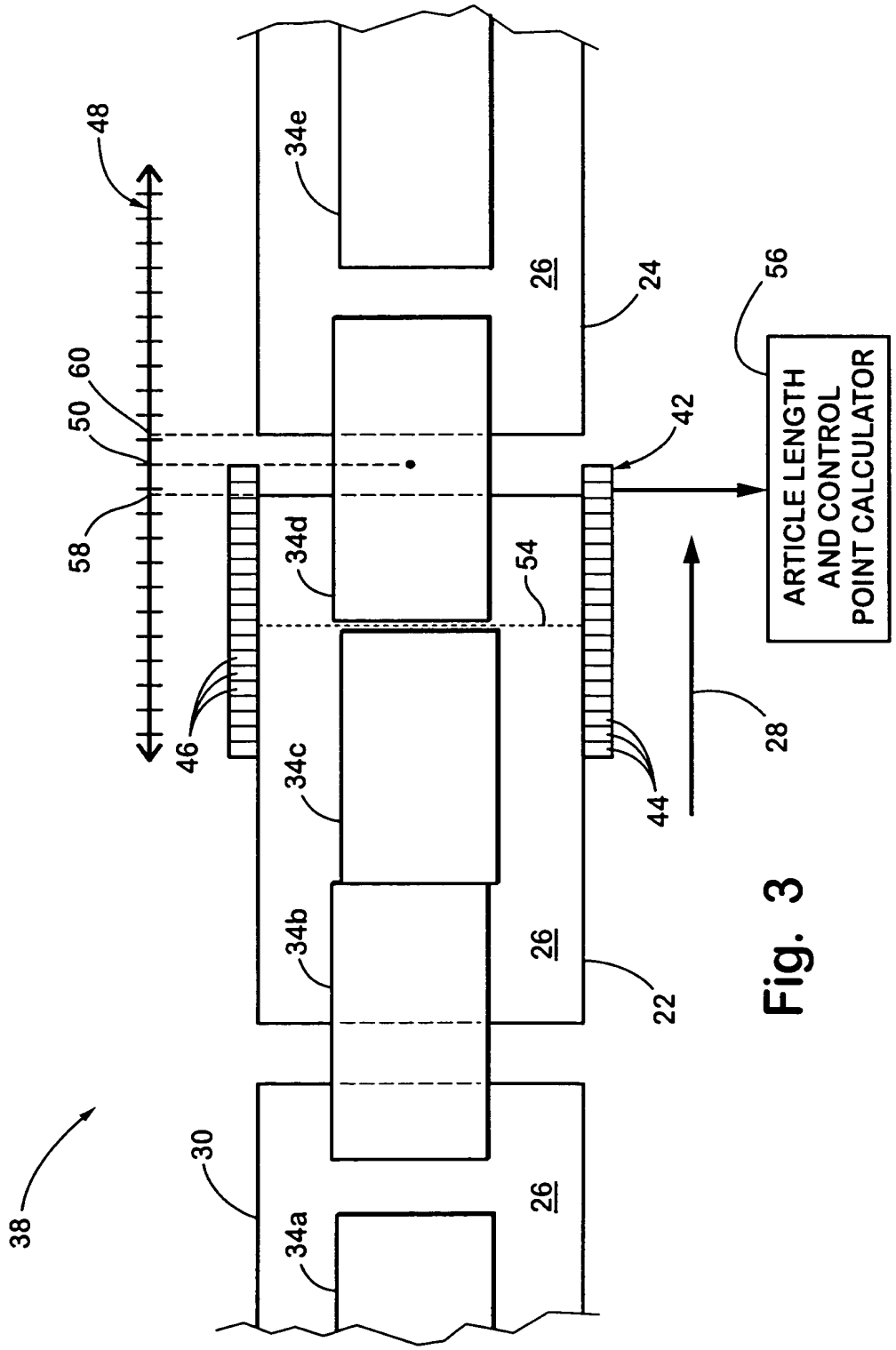
ARTICLE LENGTH AND CONTROL POINT CALCULATOR

Fig. 2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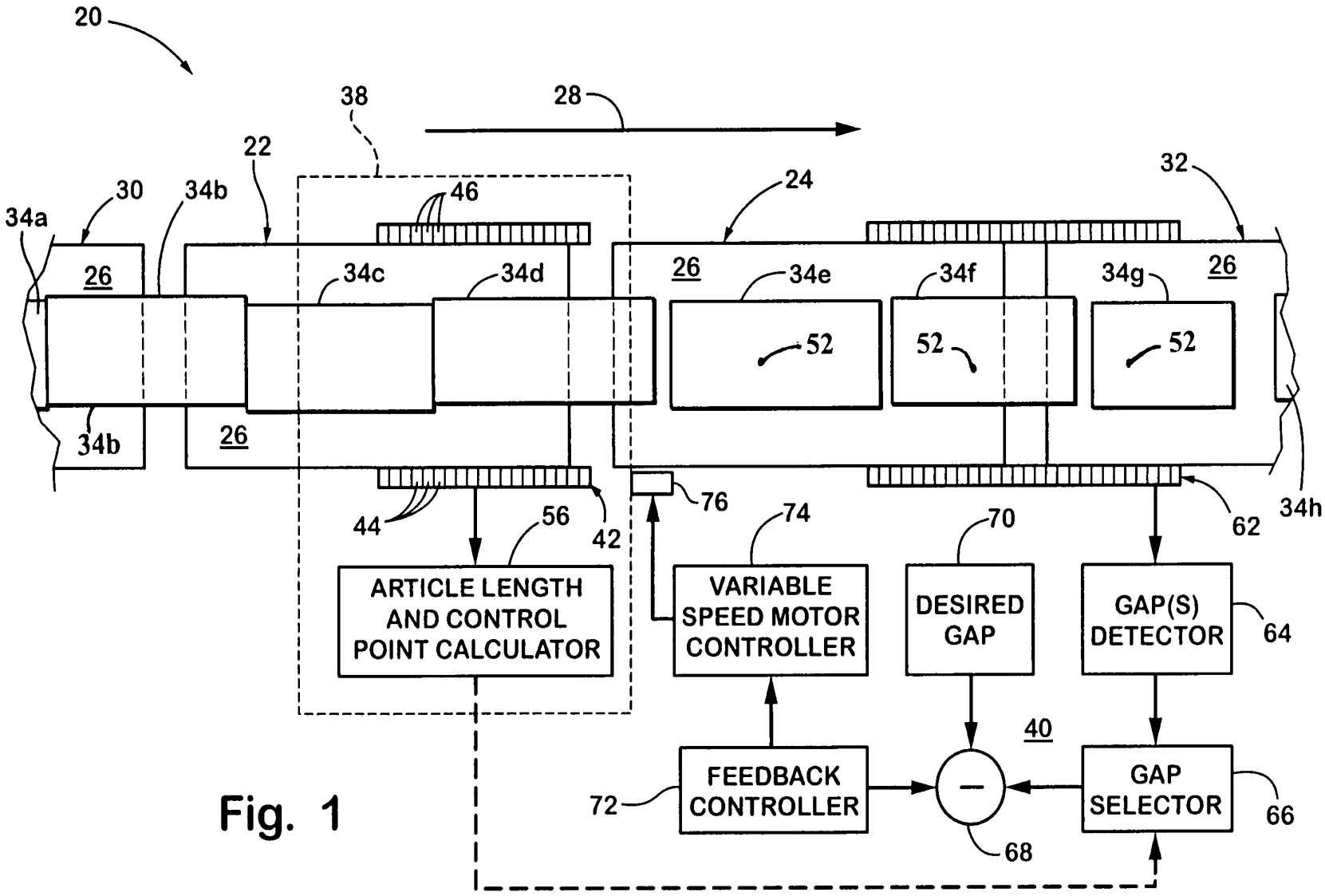
ARTICLE LENGTH AND CONTROL POINT CALCULATOR

Fig. 3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ARTICLE LENGTH AND CONTROL POINT CALCULATOR
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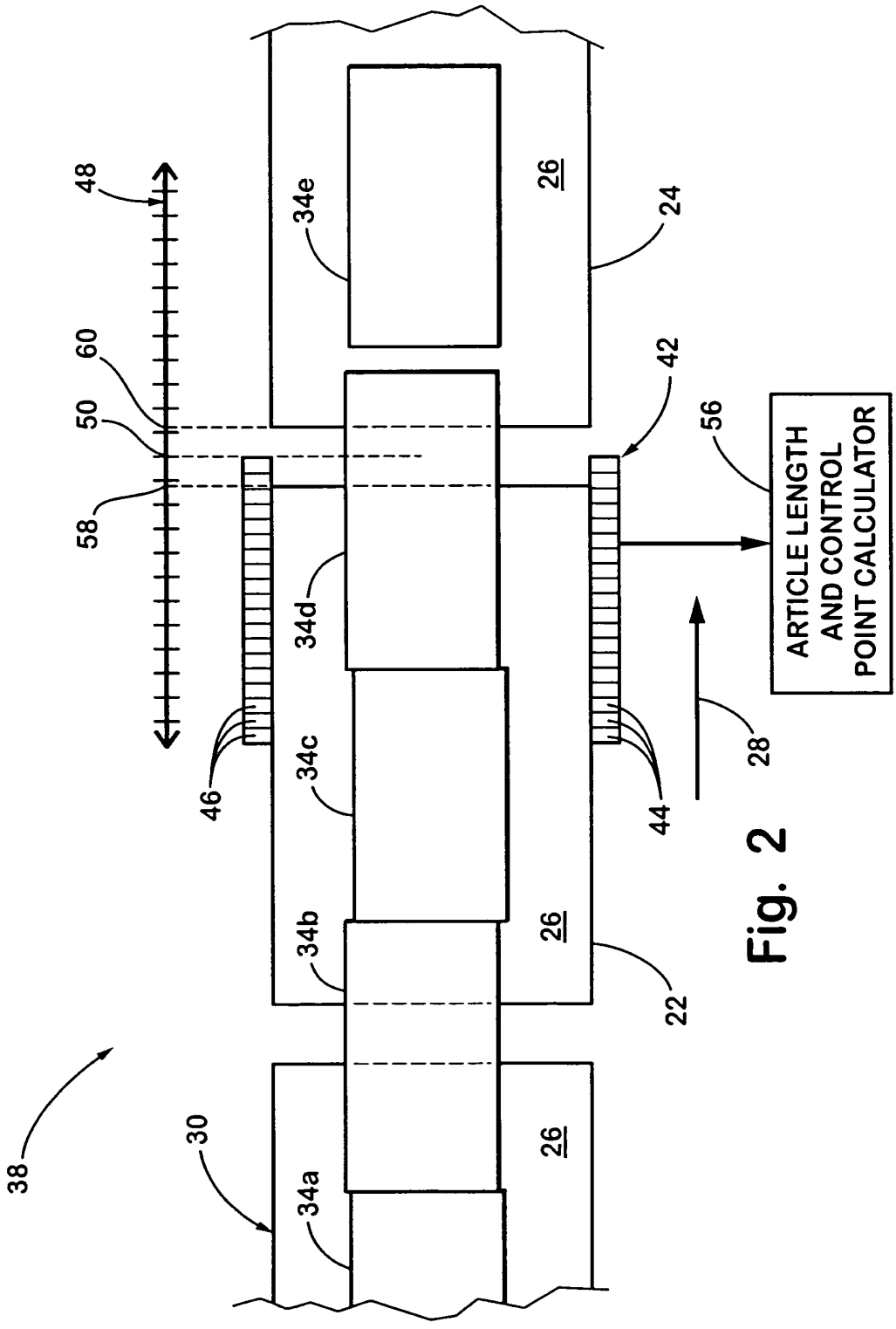
Fig. 1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ARTICLE LENGTH AND CONTROL POINT CALCULATOR
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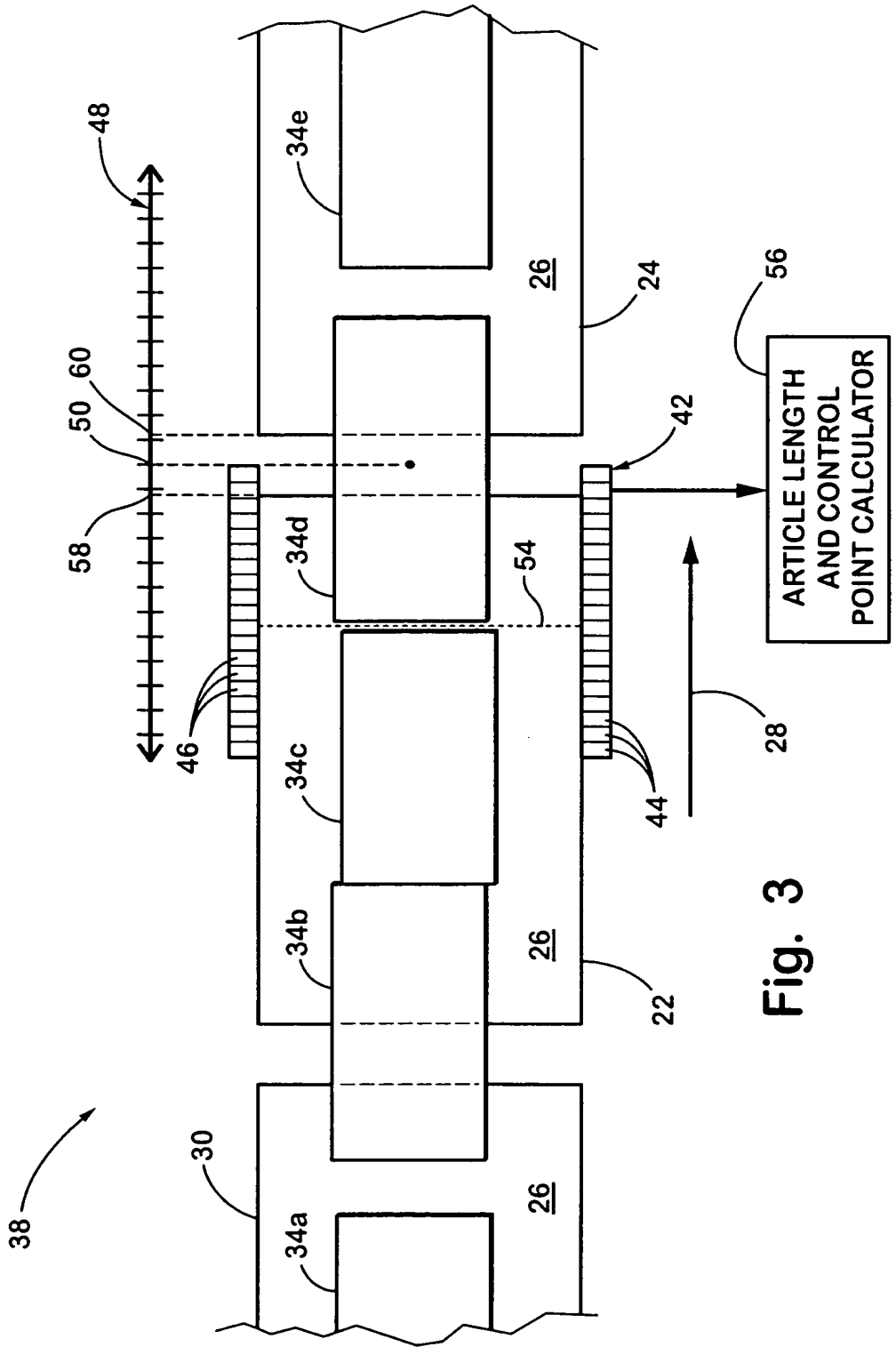
Fig. 2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ARTICLE LENGTH AND CONTROL POINT CALCULATOR

Fig. 3